

Flatwork Finisher

Refer to Page 3 for Model Numbers

Table of Contents

Title	Page
Parts Ordering Information.....	2
Serial Plate Location	2
Model Identification	3
Press Rolls	4
Rolls, Guide and Scrapers	6
Panels, Electrical Box and Receiving Tray (Drawing 1 of 2).....	8
Panels, Electrical Box and Receiving Tray (Drawing 2 of 2).....	10
Tension Bearing and Side Roller	12
Sprockets and Chain Tensioner.....	14
Electric Heat Roll - Electric Heat Models	16
Burner and Exhaust - Gas Heat Models	18
Parts Index.....	21

© Copyright 2013, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s).

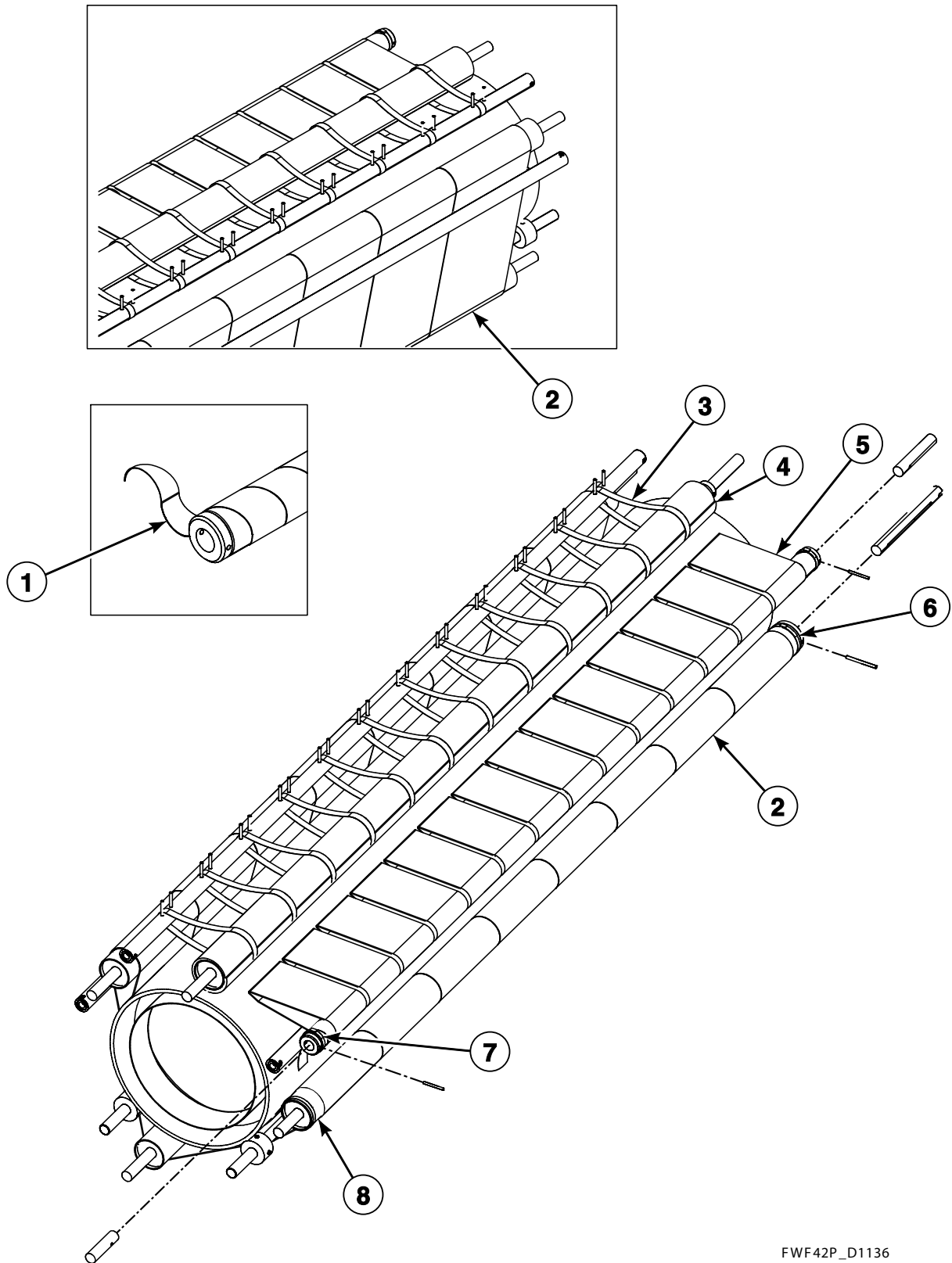
Model Identification

Information in this manual is applicable to these flatwork finisher models:

FI1600/325

FI2000/325

Press Rolls

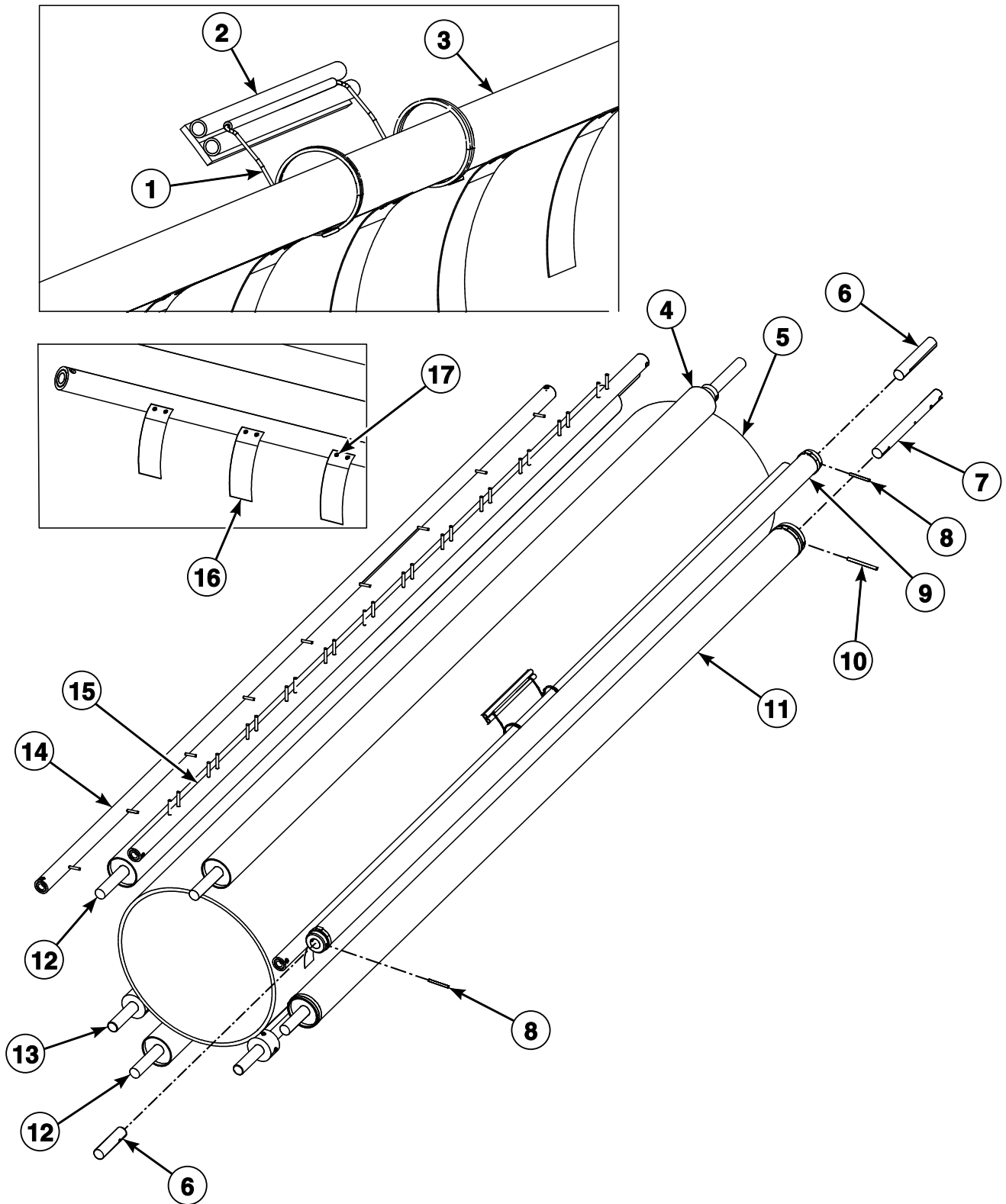


FWF42P_D1136

Press Rolls

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300162	Roll Tape	Sold per meter; Model FI1600/325 4.6 meters; Model FI2000/325 5.5 meters
2	1300161	Return Ribbon	Includes pin; Model FI1600/325 8 required; Model FI2000/325 10 required; 8x65
3	1300165	Guide Tape	Sold per meter; Model FI1600/325 8 meters; Model FI2000/325 10 meters
4	1300199	Press Roll Pad	Model FI1600/325; Use 511637P Adhesive to hold in place
	1300200P	Press Roll Pad	Model FI2000/325; Use 511637P Adhesive to hold in place
5	1300160	Feed Ribbon	Model FI1600/325 14 required; Model FI2000/325 17 required; 4x16
6	1300164	Clamp	2 required
7	1300163	Clamp	2 required
8	1300162	Roll Tape	Sold per meter; Model FI1600/325 6.6 meters; Model FI2000/325 8 meters

Rolls, Guide and Scrapers

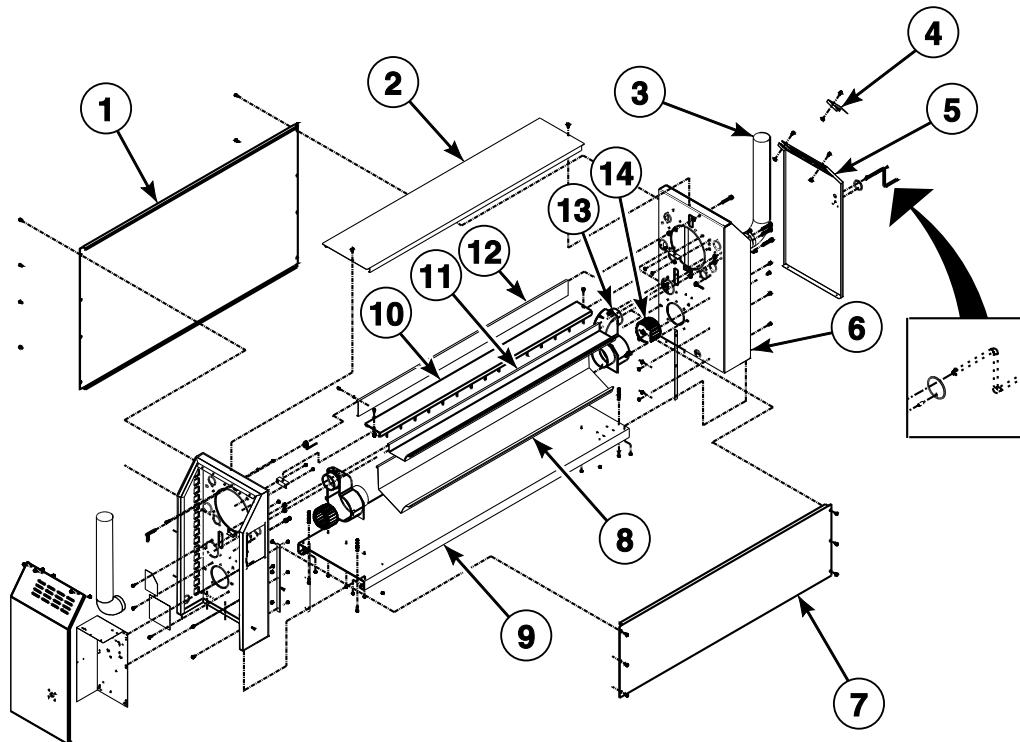


FWF43P_D1136

Rolls, Guide and Scrapers

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300202	Sensor Spring	Use with item 2; 2 required
2	1300331	Sensor	2 required
3	1300380	Textile Scraper Rail	Model FI1600/325
	1300399	Textile Scraper Rail	Model FI2000/325
4	1300383	Pressure Roll	Model FI1600/325
	1300400	Pressure Roll	Model FI2000/325
5	1300377	Heated Roll	Model FI1600/325
	1300394	Heated Roll	Model FI2000/325
6	1300086	Pick Up Roll Shaft	2 required
7	1300102	Drive Roll Shaft	
8	1300176	Pick-Up Roll Roll Pin	4x40; 2 required
9	1300381	Pick-Up Roll	Model FI1600/325
	1300398P	Pick-Up Roll	Model FI2000/325
10	1300159	Drive Roll Roll Pin	5x60
11	1300385	Return Ribbon Roll	Model FI1600/325
	1300401	Return Ribbon Roll	Model FI2000/325
12	1300385	Return Ribbon Roll	Model FI1600/325; 2 required
	1300401	Return Ribbon Roll	Model FI2000/325; 2 required
13	1300382	Shaft	Model FI1600/325; 2 required
	1300402	Shaft	Model FI2000/325; 2 required
14	1300374	Feed Ribbon Guide	Model FI1600/325
	1300395	Feed Ribbon Guide	Model FI2000/325
15	1300378	Ribbon Guide	Model FI1600/325
	1300396	Ribbon Guide	Model FI2000/325
16	1300220P	Textile Scraper Kit	Includes 2 1300511 Pop Rivets; Model FI1600/325 13 required; Model FI2000/325 15 required
17	1300511	Pop Rivet	

Panels, Electrical Box and Receiving Tray (Drawing 1 of 2)

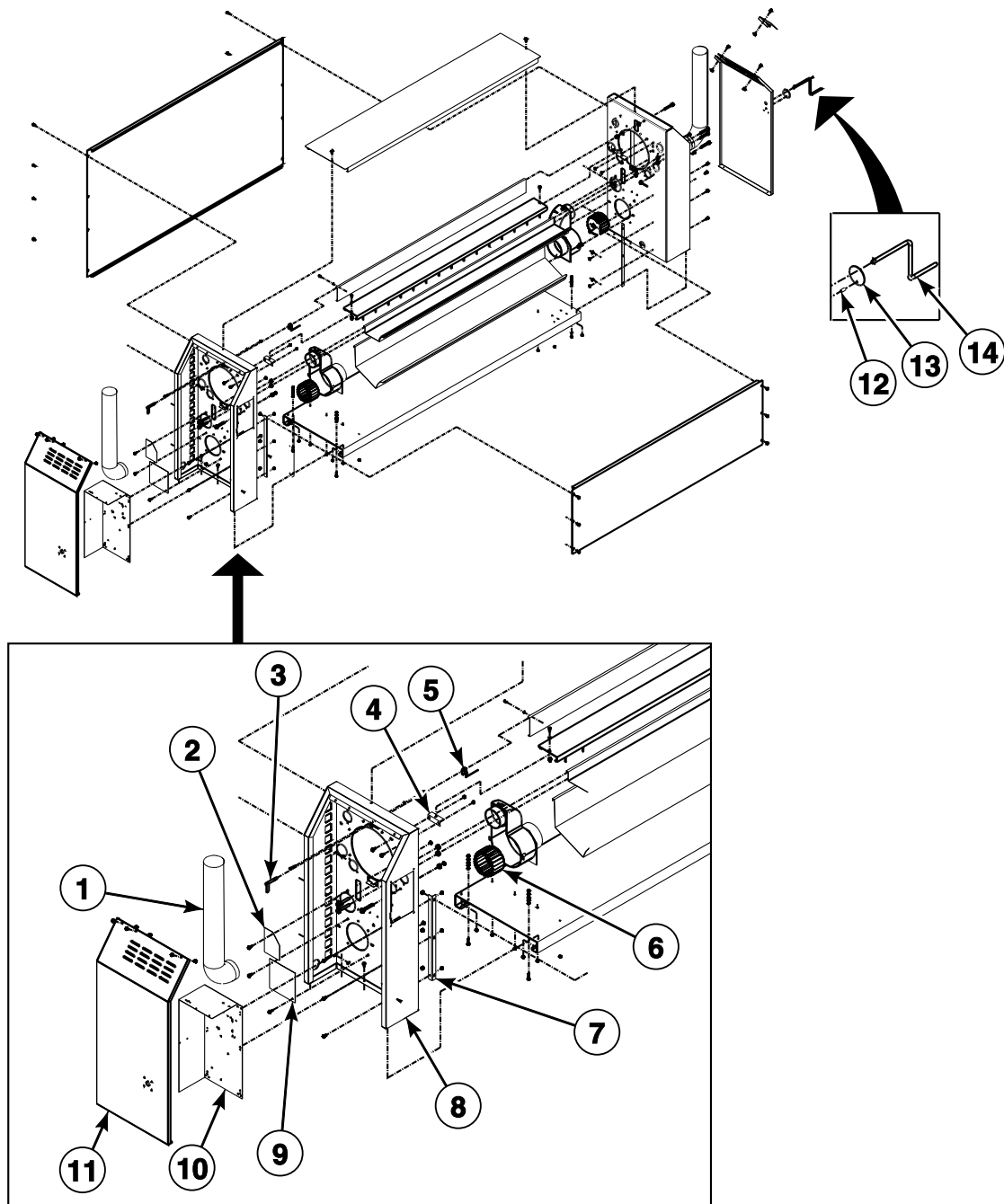


FWF241P_D1136

Panels, Electrical Box and Receiving Tray (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300369	Rear Panel	Model FI1600/325
	1300387	Rear Panel	Model FI2000/325
2	1300370	Top Panel	Model FI1600/325
	1300388P	Top Panel	Model FI2000/325
3	1300155	Exhaust Pipe Elbow	Model FI1600/325 1 required; Model FI2000/325 2 required
4	1300222	Cover Plate	
	1301097	Cover Plate	
5	1300215	Right Panel	
6	1300213	Right Frame	
7	1300373	Front Panel	Model FI1600/325
	1300391	Front Panel	Model FI2000/325
8	1300376	Receiving Tray	Model FI1600/325
	1300392	Receiving tray	Model FI2000/325
9	1300368	Base	Model FI1600/325
	1300386	Base	Model FI2000/325
10	1300372	Feed Board	Model FI1600/325
	1300390	Feed Board	Model FI2000/325
11	1300375	Feed Tray	Model FI1600/325
	1300393	Feed Tray	Model FI2000/325
12	1300371	Finger Guard	Model FI1600/325
	1300389	Finger Guard	Model FI2000/325
13	1300327	Right Blower Housing	
14	1300105	Blower Wheel	Right

Panels, Electrical Box and Receiving Tray (Drawing 2 of 2)

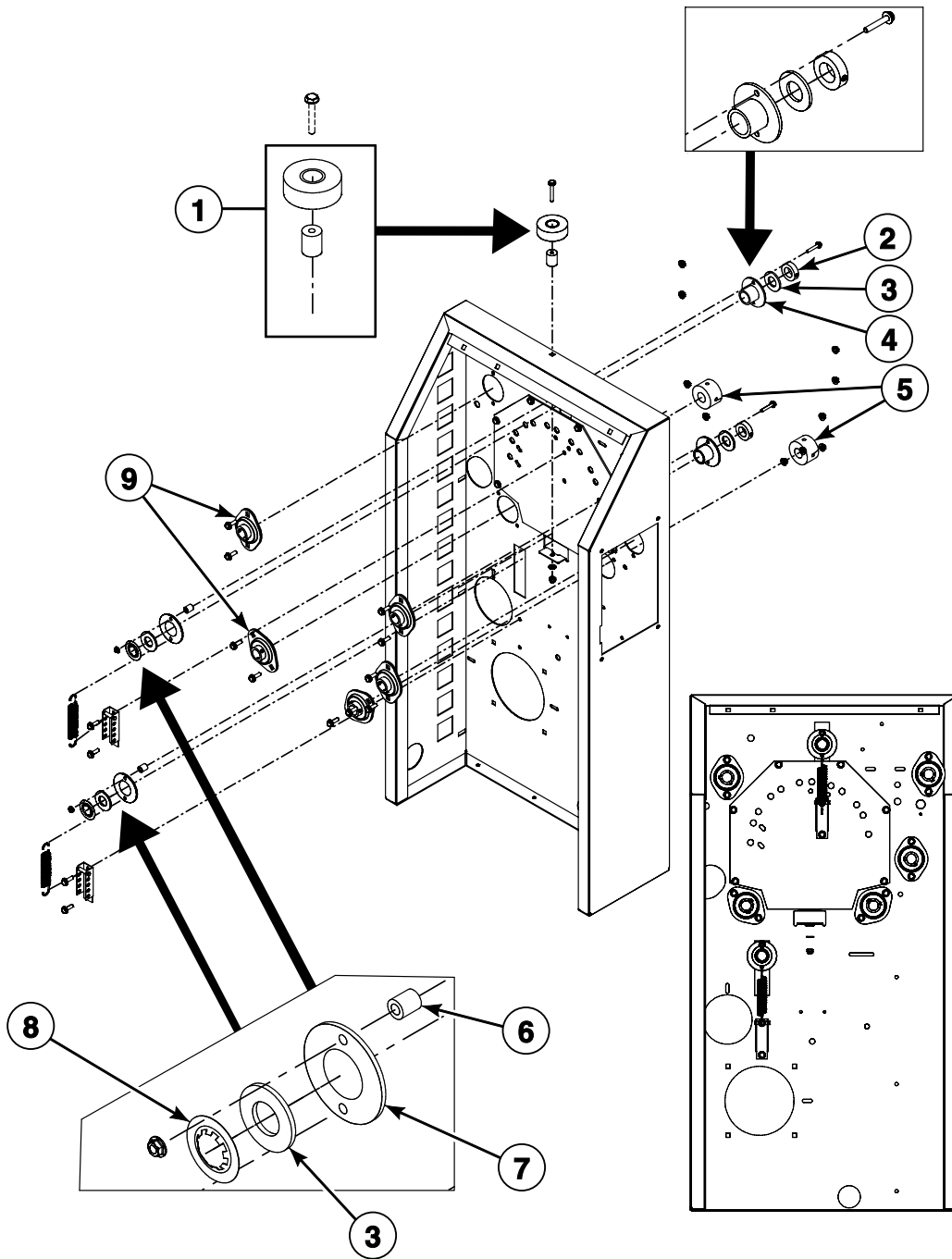


FWF41PA_D1136

Panels, Electrical Box and Receiving Tray (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300156	Exhaust Pipe	Model FI1600/325 1 required; Model FI2000/325 2 required
2	1300219	Cover Plate	Model FI1600/325
3	1301060	Finger Guard Shaft	
4	1300326	Bracket	2 required
5	1300181	Spring	
6	1300105	Blower Wheel	Model FI2000/325
7	1300328	Front Panel Bracket	2 required
8	1300214	Left Frame	
9	1300218	Cover Plate	Model FI1600/325
10	1300330	Electrical Box	
11	1300216	Left Panel	Model FI1600/325
	1300404	Left Panel	Model FI2000/325
12	1300337	Gas Exhaust Pipe	
13	1300103	Crank Handle Pivot	
14	1300094	Crank Handle	

Tension Bearing and Side Roller

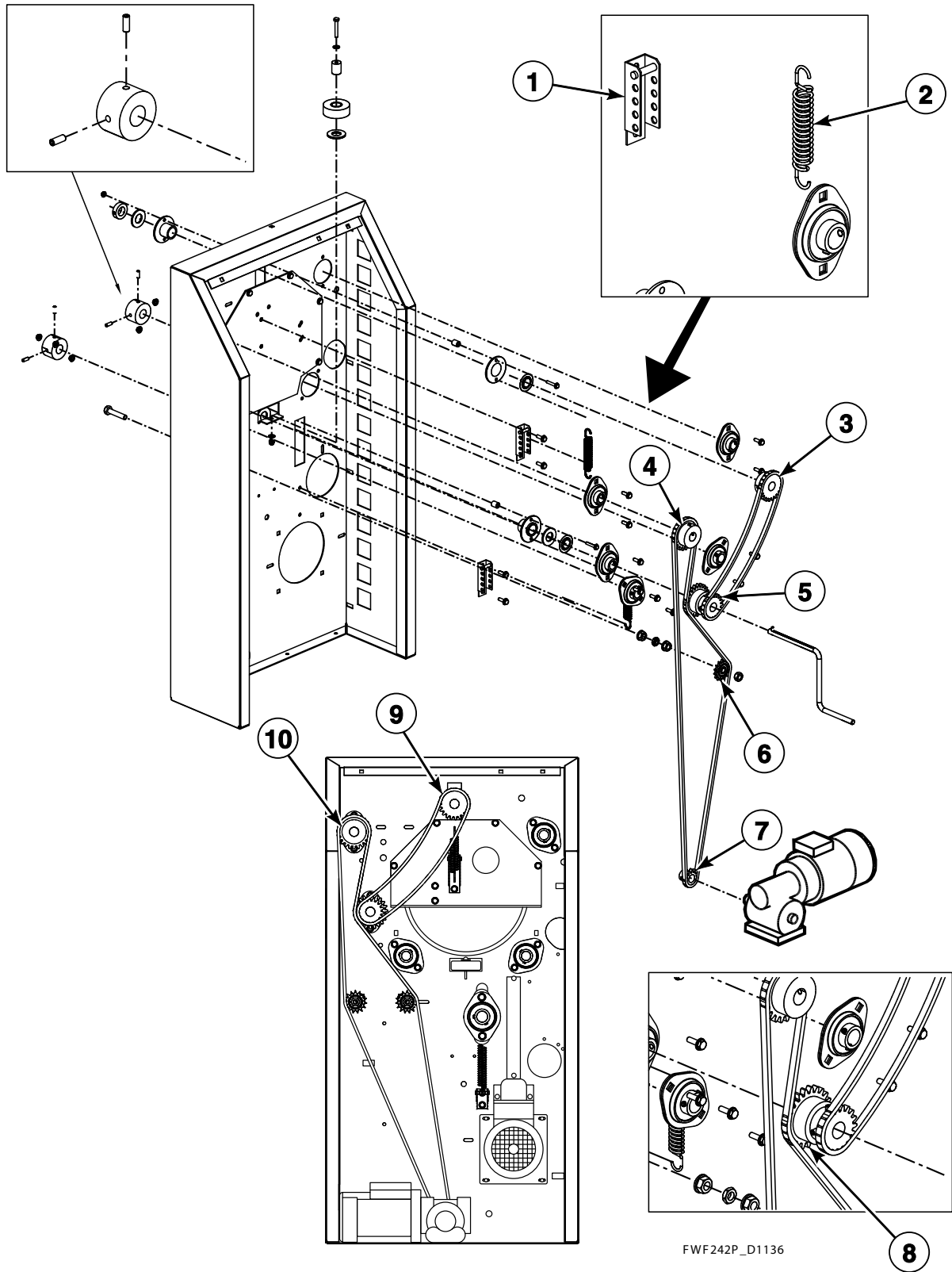


FWF44P_D1136

Tension Bearing and Side Roller

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300084	Side Roller	2 required
2	1300100	Collar	2 required
3	1300359	Washer	4 required
4	1300092P	Tension Bearing	4 required
5	1300083P	Collar	4 required
6	1300098	Tension Bearing Spacer	4 required
7	1300099	Tension Bearing Retainer	4 required
8	1300157	Nut	4 required
9	1300096P	Roll Bearing	10 required

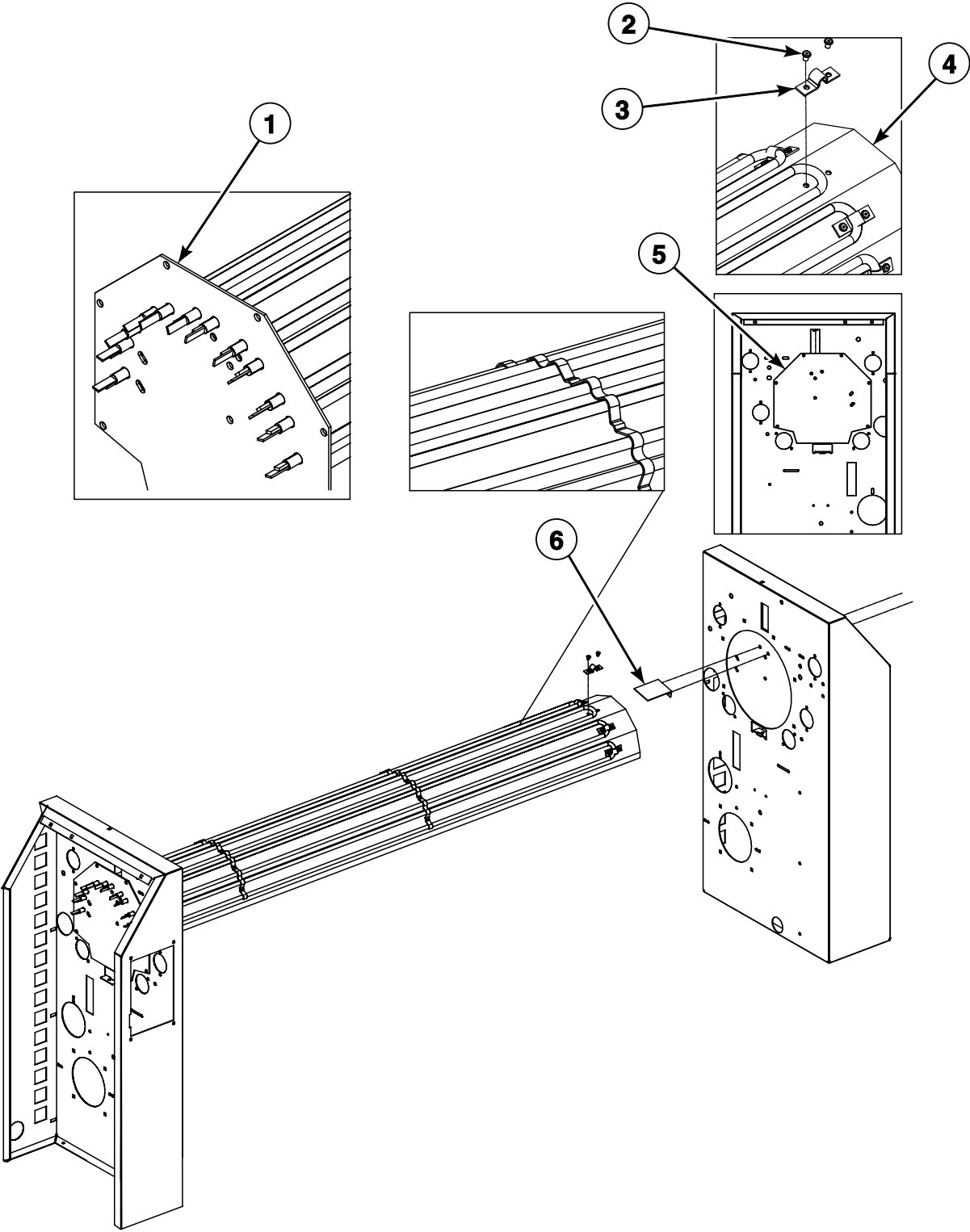
Sprockets and Chain Tensioner



Sprockets and Chain Tensioner

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300329	Tension Bracket	4 required
2	1300158	Tension Spring	4 required
3	1300091	Press Roll Sprocket	
4	1300088	Pick-Up Roll Sprocket	
5	1300090	Press Roll Sprocket	
6	1300880	Idler Sprocket	
7	1300121	Motor Sprocket	
8	1300089	Drive Roll Sprocket	
9	1300097P	Drive Chain	0.8 meters
10	1300097P	Drive Chain	1.9 meters

Electric Heat Roll - Electric Heat Models

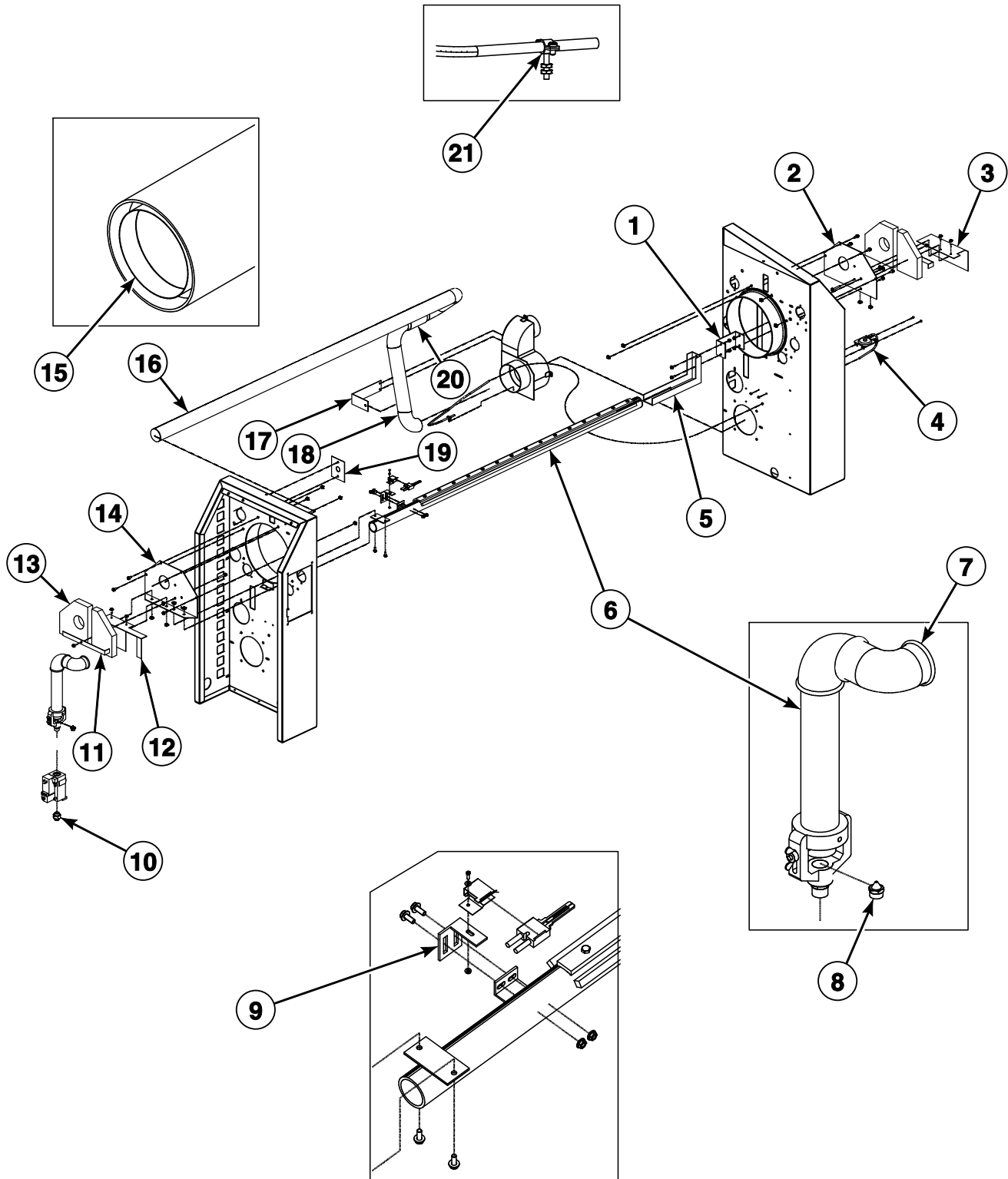


FWF46P_D1136

Electric Heat Roll - Electric Heat Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300332	Heating Element End Plate	Left
2	1300510	Pop Rivet	12 required
3	1300178	Heating Element Clamp	6 required
4	1300379	Heating Element Support	Model FI1600/325
	1300397	Heating Element Support	Model FI2000/325
5	1300367	Heating Element End Plate	Right
6	1300333	Bracket	

Burner and Exhaust - Gas Heat Models



FWF47P_D1136

Burner and Exhaust - Gas Heat Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300364	Burner Support Bracket	
2	1300334	Right Gas Heat Bracket	
3	1300358	Bracket	
4	1300193	Pressure Switch Tubing	
5	1300335	Burner Support Bracket	
6	1300166	Burner	Model FI1600/325
	1300183	Burner	Model FI2000/325
7	1300172	Elbow	
8	1300167	Burner Orifice	
9	1300340	Igniter Bracket	
10	1300171	Gas Valve Fitting	BPT adapter
11	1300360	Insulation Bracket	2 required
12	1300362	Bracket	
13	1301150	Insulation	2 required
14	1300366	Left Gas Heat Bracket	
15	1300363	Gas Deflector	2 required
16	1300384	Gas Exhaust Pipe	Model FI1600/325
	1300403	Gas Exhaust Pipe	Model FI2000/325
17	1300339	Exhaust Pipe Bracket	
18	1300338	Gas Exhaust Pipe	
19	1300221	Plate	2 required
20	1300336	Exhaust Sleeve	
21	1300562P	Thermostat Bracket	

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

Parts Index

B

Base	
1300368	9
1300386	9
Blower Wheel	
1300105	9, 11
Bracket	
1300326	11
1300333	17
1300358	19
1300362	19
Burner	
1300166	19
1300183	19
Burner Orifice	
1300167	19
Burner Support Bracket	
1300335	19
1300364	19

C

Clamp	
1300163	5
1300164	5
Collar	
1300083P	13
1300100	13
Cover Plate	
1300218	11
1300219	11
1300222	9
1301097	9
Crank Handle	
1300094	11
Crank Handle Pivot	
1300103	11

D

Drive Chain	
1300097P	15
Drive Roll Roll Pin	
1300159	7
Drive Roll Shaft	
1300102	7
Drive Roll Sprocket	
1300089	15

E

Elbow	
1300172	19
Electrical Box	
1300330	11

Exhaust Pipe	
1300156	11
Exhaust Pipe Bracket	
1300339	19
Exhaust Pipe Elbow	
1300155	9
Exhaust Sleeve	
1300336	19

F

Feed Board	
1300372	9
1300390	9
Feed Ribbon	
1300160	5
Feed Ribbon Guide	
1300374	7
Feed Ripon Guide	
1300395	7
Feed Tray	
1300375	9
1300393	9
Finger Guard	
1300371	9
1300389	9
Finger Guard Shaft	
1301060	11
Front Panel	
1300373	9
1300391	9
Front Panel Bracket	
1300328	11

G

Gas Deflector	
1300363	19
Gas Exhaust Pipe	
1300337	11
1300338	19
1300384	19
1300403	19
Gas Valve Fitting	
1300171	19
Guide Tape	
1300165	5

H

Heated Roll	
1300394	7
Heated Roll	
1300377	7
Heating Element Clamp	
1300178	17
Heating Element End Plate	
1300332	17

N/A items do not appear in index.

1300367	17
Heating Element Support	
1300379	17
1300397	17

I

Idler Sprocket	
1300880	15
Igniter Bracket	
1300340	19
Insulation	
1301150	19
Insulation Bracket	
1300360	19

L

Left Frame	
1300214	11
Left Gas Heat Bracket	
1300366	19
Left Panel	
1300216	11
1300404	11

M

Motor Sprocket	
1300121	15

N

Nut	
1300157	13

P

Pick Up Roll Shaft	
1300086	7
Pick-Up Roll	
1300381	7
1300398P	7
Pick-Up Roll Roll Pin	
1300176	7
Pick-Up Roll Sprocket	
1300088	15
Plate	
1300221	19
Pop Rivet	
1300510	17
1300511	7
Press Roll Pad	
1300199	5
1300200P	5
Press Roll Sprocket	
1300090	15
1300091	15

Pressure Roll	
1300383	7
1300400	7
Pressure Switch Tubing	
1300193	19

R

Rear Panel	
1300369	9
1300387	9
Receiving Tray	
1300376	9
1300392	9
Return Ribbon	
1300161	5
Return Ribbon Roll	
1300385	7
1300401	7
Ribbon Guide	
1300378	7
1300396	7
Right Blower Housing	
1300327	9
Right Frame	
1300213	9
Right Gas Heat Bracket	
1300334	19
Right Panel	
1300215	9
Roll Bearing	
1300096P	13
Roll Tape	
1300162	5

S

Sensor	
1300331	7
Sensor Spring	
1300202	7
Shaft	
1300382	7
1300402	7
Side Roller	
1300084	13
Spring	
1300181	11

T

Tension Bearing	
1300092P	13
Tension Bearing Retainer	
1300099	13
Tension Bearing Spacer	
1300098	13
Tension Bracket	
1300329	15

N/A items do not appear in index.

Tension Spring	
1300158	15
Textile Scraper Kit	
1300220P	7
Textile Scraper Rail	
1300380	7
1300399	7
Thermostat Bracket	
1300562P	19
Top Panel	
1300370	9
1300388P	9

W

Washer	
1300359	13

[illegible]